



## Additive ST 2X

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### Description

ADDITIVE ST 2X is a xylene solution additive to be added to inks before printing PP acrylic tapes or special easy- printable hot-melt and solvent borne PSA tapes.

### Application

ADDITIVE ST 2X must be added to COLOR INKS PP PAMC or similar polyamidic inks for PP, in the following quantities:

50 w/w of COLOR INK PP PAMC

50 w/w of ADDITIVE ST2 X

The product must be perfectly liquid and homogeneous. It can be used also with COLOR INK PP PAM + ADD to increase the protection of the printed area from the adhesive in case of ink transfer. In this situation add 5-10% to the inks.

### Technical Specifications

Method of analysis	UoM	Standard
1. Total Solids	%	12 ± 0.5
Solvents		xylene

### Handling

In case of partial or total solidification, store the product in a heated place (25-35°C) and stir it for 2-3 minutes before use. The product will return fluid. If it becomes hazy or cloudy, you can revert it to transparency by warming it at 25-35°C, while gently stirring.

Use all safety devices indicated in Material Safety Data Sheet.

### Storing

ADDITIVE ST 2X must be stored at a temperature not below 18°C to prevent from freezing. Keep containers well sealed and store far from heat sources.

Use within 12 months from production date (unopened and in the original packaging).